

Agenda

5th International Symposium on Gas Cleaning at High Temperature

September 17-20, 2002

Tuesday, September 17, 2002

6:00 – 8:00 p.m. *Pre-Registration and Reception; Poster Setup for Sessions 1 and 2*

Wednesday, September 18, 2002

7:00 a.m. *Registration/Continental Breakfast*

7:45 a.m. *Speakers Briefing*

8:00 a.m. *Welcome and Introductions*

To Be Determined
U.S. DOE, National Energy Technology Laboratory

To Be Determined
West Virginia University

Plenary Session

8:50 a.m. *Gas Cleaning for Industrial Processes*
Lutz Bergmann, President
Filter Media Consulting, Inc.

9:20 a.m. *Industrial Perspective on Hot Gas Cleanup*
Dale Simbeck
SFA Pacific, Inc.

9:50 a.m. *Break*

10:10 a.m. *EPA Perspective on Control of Criteria Pollutants*
John Bachmann
U.S. Environmental Protection Agency

10:40 a.m. *Gas Cleaning for Electric Utilities*
Randall Rush
Southern Company Services

11:10 a.m. *Plenary Panel Discussion*

12:15 p.m. *Lunch*

Session 1. Particulate Cleanup Applications

Session Chairs: Howard Hendrix, Southern Company Services, USA

Juhani Issakson, Kvaerner Pulping, Finland

- 1:30 p.m.
- 1.1 *Dry Gas Filtration Experience on a Ferro Alloy Blast Furnace*
Hugues Vincent
Mikropul France SAS, France
 - 1.2 *High Temperature Flue Gas Cleaning System for 15 MWe PFBC-CC Station in China*
Shi Mingxian
University of Petroleum, P. R. China
 - 1.3 *Hot Gas Filter for MSW Incineration Plant*
Tomonori Aso
Takuma Company, Ltd., Japan
 - 1.4 *Hot-Gas Filter Testing with a Transport Reactor Gasifier*
Michael Swanson
University of North Dakota, USA
 - 1.5 *Power Systems Development Facility: High-Temperature, High Pressure Filtration in Gasification Operation*
Ruth Ann Martin
Southern Company Services, Inc., USA
 - 1.6 *Hot Gas Particulate Cleaning Technology Applied for PFBC / IGCC Condition C Ceramic Tube Filter (CTF) and Metal Filter*
Hiroshi Sasatsu
Electric Power Development Co., LTD., Japan
 - 1.7 *Development and Testing of Moving Granular Bed Filter in Taiwan Industrial Technology Research Institute*
Ching-Yu Peng
Energy & Resources Laboratories, Industrial Technology Research Institute, Taiwan
 - 1.8 *SCHUMACHER Hot Gas Filter Long-Term Operating Experience in the NUON POWER Buggenum IGCC Power Plant*
Bernd Scheibner
USF SCHUMACHER Umwelt- und Trenntechnik GmbH, Germany

- 1.9 *Operational Data on High Temperature Gas-Solid Particulate Filtration*
Vijay Shroff
Procedyne Corporation, USA
- 1.10 *Operation Behavior of a Multi-Candle Filter with Coupled Pressure Pulse
Recleaning during Normal Operation and in the Case of a Filter Candle
Failure*
Robert Mai
Forschungszentrum Karlsruhe GmbH, Institut für Technische Chemie,
Germany
- 1.11 *Experiences of the Application of Hot Gas Filtration to Industrial Processes*
Brian Thomas Lloyd
Tenmat Limited, United Kingdom
- 1.12 *Pulse Jet Cleaning System Retrofit Achieves Low Emission Levels In High-
Temperature Abrasive Industrial Application*
Kenneth Johnson
Goyen Controls Company, USA
- 1.13 *Flue Gas Cleanup at Temperatures about 1400°C for a Coal Fired Combined
Cycle Power Plant: State and Perspectives in the Pressurized Pulverized Coal
Combustion (PPCC) Project*
Malte E.C. Fester
University of Duesseldorf, Germany

2:45 p.m.

Break

Session 2. Bed Filters and Safeguard Devices

Session Chairs: John Hurley, Energy & Environmental Research Center, USA
Chikao Kanaoka, Kanazawa University, Japan

3:05 p.m.

- 2.1 *Preparation of Metal Filter Element for Fail Safety in IGCC Filter Unit*
Joo-Hong Choi
Gyoungsang National University, Korea
- 2.2 *A Reliable New Check Valve for Harsh Gas Processing Applications*
Todd Snyder
Southern Research Institute, USA
- 2.3 *Improving Efficiency of a Counter-Current Flow Moving Bed Granular Filter*
Gerald Colver
Iowa State University, USA
- 2.4 *Ceramic Hot Gas Filter with Integrated Failsafe System*
Steffen Heidenreich
USF SCHUMACHER Umwelt- und Trenntechnik GmbH, Germany

- 2.5 *Development of a Candle Filter Failure Safeguard Device*
 Zal Sanjana
 Siemens Westinghouse Power Corporation, USA
- 2.6 *Estimation of Collection Efficiency Change of Moving Granular Bed Filter by Dust Load*
 Chikao Kanaoka
 Kanazawa University, Japan
- 2.7 *The Experimental Study on the Moving Granular Bed Filter for Hot Gas Cleanup in IGCC System*
 Shisen Xu
 Thermal Power Research Institute of State Power Corporation of China, P.R. China
- 2.8 *A Simple Candle Filter Safeguard Device*
 John Hurley
 Energy & Environmental Research Center, USA
- 2.9 *Novel Backup Filter Device for Candle Filters*
 Bruce Bishop
 CeraMem Corporation, USA

4:00 p.m. *Poster Review*

5:30 p.m. *Poster Setup for Sessions 3, 4, 5, and 6*

6:30 p.m. *Reception at the West Virginia University Erickson Alumni Center*

Thursday, September 19, 2002

7:30 a.m. *Continental Breakfast*

8:00 a.m. *Speakers Briefing*

8:15 a.m. *Welcome Back*

Session 3. Particulate Cleanup Fundamentals

Session Chairs: Gerhard Kasper, University of Karlsruhe, Germany
 Vann Bush, Southern Research Institute, USA

- 8:30 a.m. 3.1 *Flow Characteristics of Pulse Cleaning System in Ceramic Filter*
 Zhongli Ji
 University of Petroleum, P.R. China

- 3.2 *Development and Behavior of Metallic Filter Element and Numerical Simulation of Transport Phenomena during Filter Regeneration Process*
Chunjang Kuang and Jianwen Zhang
Central Iron & Steel Research Institute, Advanced Technology & Materials Corporation, P.R. China
- 3.3 *Transient Regeneration in the Patchy Cleaning of Rigid Gas Filters C Comparison of Modeling to Experiment*
Martin Ferer
U.S. DOE, National Energy Technology Laboratory, and West Virginia University, USA
- 3.4 *Measurement of Local Frequencies of Filter Regeneration and their Effect on Successive Operating Cycles*
Achim Dittler
Universit@ Karlsruhe, Germany
- 3.5 *Predicting the Operating Behavior of Ceramic Filters from Thermo-Mechanical Ash Properties*
Gerhard Kasper
Universit@ Karlsruhe, Germany
- 3.6 *Use of Laboratory Drag Measurements in Evaluating Hot-Gas Filtration of Char from the Transport Gasifier at the Power Systems Development Facility*
Robert Dahlin
Southern Research Institute, USA
- 3.7 *Online Particle Size and Concentration Measurement In a Pressurized Coal Combustion Process*
Annette Schiel
Universitat Karlsruhe, Germany
- 3.8 *Modifying Char Dustcake Pressure Drop Using Particulate Additives*
Carl Landham
Southern Research Institute, USA
- 3.9 *Analysis of Pulse-Jet Cleaning of Dust Cake from Ceramic Filter Element*
Mitsuhiko Hata
Kanazawa University, Japan
- 3.10 *Development of Simulation System for Hot Gas Filtration by Ceramic Candle Filters on High Temperature and/or High Pressure Conditions*
Seok Joo Park
Korea Institute of Energy Research, Republic of Korea

- 3.11 *Analysis of High Temperature Adhesion Behavior of Fly Ash from Coal and RDF Combustion by Using FE-SEM with Heat Treatment Unit*
Hidehiro Kamiya
Tokyo University of Agriculture & Technology, Japan
- 3.12 *A High Temperature Test Facility for Studying Ash Particle Distribution Characteristics of a Candle Filter During Surface Regeneration*
B.S.-J. Kang
West Virginia University, USA
- 3.13 *A Study on Ash Particle Distribution Characteristics of Candle Filter Surface Regeneration at Room Temperature*
B.S.-J. Kang
West Virginia University, USA
- 3.14 *Computer Modeling of Flow, Thermal Condition and Ash Deposition in a Hot-Gas Filtration Device*
Goodarz Ahmadi
Clarkson University, USA
- 3.15 *Experimental Measurements of the Permeability of Ceramic Barrier Filters Used in Conjunction with a Fast Network Flow Model to Calculate the Gas Flows in Hot Gas Filters*
John VanOsdol
U.S. DOE, National Energy Technology Laboratory, USA

9:50 a.m. *Break*

Session 4. Filter Materials and Performance

Session Chairs: Mary Ann Alvin, Siemens Westinghouse Power Corporation, USA
Astrid Walch, USF SCHUMACHER Umwelt- und Trenntechnik GmbH, Germany

- 10:10 a.m. 4.1 *Assessment of Metal Media Filters for Advanced Coal-Based Power Generation Applications*
Mary Anne Alvin
Siemens Westinghouse Power Corporation, USA
- 4.2 *Examinations of Chemical Resistance and Thermal Behaviour of Ceramic Filter Materials for Hot-Gas Cleaning*
Jens Angermann
TU Bergakademie Freiberg

- 4.3 *Characterization of Field-Exposed Iron Aluminide Hot Gas Filters*
Peter Tortorelli
Oak Ridge National Laboratory, USA
- 4.4 *Characterization of Filter Elements for Service in a Coal Gasification Environment*
Jack Spain
Southern Research Institute, USA
- 4.5 *Vibrational Behaviour of Ceramic Hot Gas Filter Elements: Analysis and Characterisation of Mechanical Properties*
Ralf Westerheide
Fraunhofer-Institut für Werkstoffmechanik, Germany
- 4.6 *Evaluation of Mechanical Properties and Structural Changes of Ceramic Filter Materials for Hot Gas Cleaning under Simulated Process Conditions*
Ralf Westerheide
Fraunhofer-Institut für Werkstoffmechanik, Germany
- 4.7 *Nondestructive Evaluation of Stiffness and Stresses of Ceramic Candle Filters at Elevated Temperature under Vibrational Environment*
Roger H.L. Chen
West Virginia University, USA
- 4.8 *Microstructure and Fracture of Some SiC-Based Clay Bonded Hot Gas Filter Materials After Exposure to Thermal Cycling and/or High Temperature Water Vapour*
Pirjo Pastila
Tampere University of Technology, Finland
- 4.9 *Development of Metallic Filters for Hot Gas Cleanup in Pressurized Fluidized Bed Combustion Applications*
Iver Anderson
Ames Laboratory, Iowa State University, USA
- 4.10 *Automated Nondestructive Evaluation Method for Characterizing Ceramic and Metallic Media Hot Gas Filters*
William Ellingson
Argonne National Laboratory, USA

11:15 a.m. *Poster Review and Lunch*

Session 5. Catalytic Filters

Session Chairs: Georg Schaub, Universit@ Karlsruhe, Germany

David Berry, U.S. DOE, National Energy Technology Laboratory, USA

- 1:30 p.m.
- 5.1 *New Technology for Simultaneous Removal of Gaseous and Particulate Components from Hot Exhaust Streams*
Alexandre Dolidovich
A.V. Luikov Heat and Mass Transfer Institute, Belarus
 - 5.2 *Reduction of Ammonia and Tar in Pressurized Biomass Gasification*
Wuyin Wang
Lund University, Sweden
 - 5.3 *Improvement of Sulphur Resistance of a Nickel-modified Catalytic Filter for Tar Removal from Biomass Gasification Gas*
Karen Engelen
Vrije Universiteit, Belgium
 - 5.4 *Carbon Particulate Filtration and Catalytic Abatement from Stationary Industrial Sources*
Vito Specchia
Dipartimento di Scienza dei Materiali ed Ingegneria, Italy
 - 5.5 *Catalysis of Reduction and Oxidation Reactions for Application in Gas Particle Filters*
Georg Schaub
Engler-Bunte Institut, Universit@ Karlsruhe, Germany
 - 5.6 *Catalytic Cracking of Gaseous Heavy Hydrocarbons by Ceramic Filters*
Steffen Heidenreich
USF SCHUMACHER Umwelt- und Trenntechnik GmbH, Germany
 - 5.7 *Experimental and Numerical Investigations on Flue Gas Purification During Hot Gas Filtration*
Christian Thulfaut
Aachen University of Technology, Germany
 - 5.8 *Simultaneous Removal of Particulates and NO_x Using Catalyst Impregnated Fibrous Ceramic Filters*
Jong-In Choi
Ajou University, Korea
- 2:30 p.m. *Break*

Session 6. Sorbent Development for H₂S Removal

Session Chairs: Ranjani Siriwardane, U.S. DOE, National Energy Technology Laboratory, USA

Javad Abbasian, Illinois Institute of Technology, USA

- 2:45 p.m.
- 6.1 *Stability of Sulfur Capacity Attributed to Zinc Sulfidation on Sorbent Containing Zinc Ferrite C Silica Composite Powder in Pressurized Coal Gas*
Makoto Kobayashi
CRIEPI, Japan
 - 6.2 *Highly Attrition Resistant Zinc Oxide-Based Sorbents for H₂S Removal by Spray Drying Technique*
Chong Kul Ryu
Korea Electric Power Research Institute, Korea
 - 6.3 *Continuous Operation of Spray-Dried Zinc Based Sorbent in a Hot Gas Desulfurization Process Consisting of a Transport Desulfurizer and a Fluidized Regenerator*
Chang-Keun Yi
Korea Institute of Energy Research, Korea
 - 6.4 *Regeneration and Durability of Advanced Zinc Ferrite Sorbent for Hot Coal Gas Desulfurization*
Hiromi Shirai
Central Research Institute of Electric Power Industry, Japan
 - 6.5 *A Reusable Calcium-Based Sorbent for Desulfurizing Hot Coal Gas*
Thomas Wheelock
Iowa State University, USA
 - 6.6 *Durable Zinc Oxide-Based Regenerable Sorbents for Desulfurization of Syngas in a Fixed-Bed Reactor*
Ranjani Siriwardane
U.S. DOE, National Energy Technology Laboratory, USA
 - 6.7 *Influence of Dust on High Temperature Desulfurization of Iron Oxide Sorbent*
Jiejie Huang
Institute of Coal Chemistry, Chinese Academy of Sciences, P.R. China
 - 6.8 *Mathematical Simulation of a Bench Scale BFB Reactor for Cleaning Synthesis Gas at High Temperature and Pressure*
José Francisco Perales Lorente
ETSEIB, Spain

- 6.9 *Effect of Additive on Iron Oxide Sorbent in High-Temperature Coal Gas Desulfurization*
Chunhu Li
Taiyuan University of Technology, P.R. China
- 6.10 *New ZnO-Based Regenerable Sulfur Sorbents for Fluid-Bed/Transport Reactor Applications*
Rachid Slimane
Gas Technology Institute, USA
- 6.11 *Testing of Regenerable Iron-Calcium Oxides Desulfurization Sorbents in a Fixed-Bed Reactor*
Yanxu Li
Taiyuan University of Technology, P.R. China
- 4:00 p.m. *Poster Review*
- 5:30 p.m. *Poster Setup for Sessions 7 and 8*
- 7:00 p.m. *Social and Dinner at the Historic Clarion Hotel Morgan*

Friday, September 20, 2002

- 7:30 a.m. *Continental Breakfast*
- 8:00 a.m. *Speakers Briefing*
- 8:15 a.m. *Welcome Back*

Session 7. Sorbents for Removal of Other Contaminants

Session Chairs: Raghubir Gupta, Research Triangle Institute, USA
Ron Schulz, University of Surrey, UK

- 8:30 a.m. 7.1 *Moisture Effects on the Phenanthrene Adsorption Capacity by Carbon Materials at High Temperature*
Ana Mastral
Instituto de Carboquimica, Spain
- 7.2 *Three-Ring-Polycyclic Aromatic Hydrocarbons Removal from Waste Hot Gas by Sorbents: Influence of the Sorbent Characteristics*
Ana Mastral
Instituto de Carboquimica, Spain

- 7.3 *Studies of Alkali Sorption Kinetics for Pressurized Fluidized Bed Combustion by High Pressure Mass Spectrometry*
Karl-Josef Wolf
Research Center Juelich, IWV-2, Germany
- 7.4 *Thermodynamic Properties of Alkali Species in Coal Fired Combined Cycle Power Systems*
Winfried Willenborg
Research Center Juelich, IWV-2, Germany
- 7.5 *Acid Gas Removal By Customary Sorbents for Integrated Gasification Fuel Cell Systems*
Jochen Kapfenberger
Fraunhofer UMSICHT, Germany
- 7.6 *High Temperature Flue Gas Desulfurization in Moving Beds with Regenerable Copper Based Sorbents*
Javad Abbasian
Illinois Institute of Technology, USA
- 7.7 *Sorbents for High Temperature Removal of Arsenic from Gasified Coal*
Gokhan Alptekin
TDA Research, Inc., USA
- 7.8 *Mercury Sorbents for Flue Gas and Fuel Gas Applications*
Evan Granite
U.S. DOE, National Energy Technology Laboratory, USA
- 7.9 *In Situ Gas Conditioning in Fuel Reforming for Hydrogen Generation*
Andreas Bandi
Center for Solar Energy and Hydrogen Research, ZSW, Germany

9:30 a.m. *Break*

Session 8. Gaseous Pollutants

Session Chairs: Suresh Jain, U.S. DOE, National Energy Technology Laboratory, USA
Richard Newby, Siemens Westinghouse Power Corporation, USA

- 10:00 a.m. 8.1 *Development of the Ultra-Clean Dry Cleanup Process for Coal-Based Syngases*
Richard Newby
Siemens Westinghouse Power Corporation, USA

- 8.2 *Development of a Liquid Metal Based Fuel Gas Scrubbing System*
 Boon Fuei Chang
 Sheffield University, Waste Incineration Centre, England
- 8.3 *Removal of Particles and Acid Gases (SO₂ or HCl) with a Ceramic Filter by Addition of Dry Sorbents*
 Georg Schaub
 Universit@ Karlsruhe, Germany
- 8.4 *Study of Separation Property of Heavy Metal Compounds by Hot Gas Cleaning System*
 Chikao Kanaoka
 Kanazawa University, Japan
- 8.5 *Incineration of Waste Containing Chlorine: Catalytic Hot Flue Gas Cleaning with Total Oxidation Catalysts*
 José Corella
 University Complutense of Madrid, Spain
- 8.6 *Potential Application of High Temperature Gas Cleaning in Metallurgical Processes*
 Jesse White
 MEFOS, Sweden
- 8.7 *A Hybrid Gas Cleaning Process for Production of Ultraclean Syngas*
 Timothy C. Merkel
 RTI, USA
- 8.8 *Design and Control of Hot-Gas Desulfurization Systems with High Oxygen Regenerator Feed Gas*
 Chang-Keun Yi
 Korea Institute of Energy Research, Korea
- 8.9 *Electrochemical Membrane Separation of Hydrogen Sulfide from Coal Gasification Streams*
 A. Alan Burke
 Georgia Institute of Technology, USA
- 8.10 *NETL's Gas Process Development Unit for Hot/Warm Gas Cleanup*
 Elaine Everitt
 U.S. DOE, National Energy Technology Laboratory, USA

11:15 a.m. *Poster Review and Lunch*

1:45 p.m. *Adjourn / Optional Tour of NETL*